(ISO 9001) Certified

Algas-SDI.



DF Series Direct Fired Vaporizer



Direct Fired Vaporizer

Key Points



No electricity required

Auto re-ignitor standard

Double liquid carryover protection



Thermostat easily operated with gloves

Easy access inlet valve



Low profiles (40/40 thru 120/60) for ease of portability



Proprietary capacity control valve prevents lock up



Burner gas isolation valve provided



"Snap-in" 40/40 pilot assembly

UL Approved, CE Marked, PED Stamped

Algas-SDI direct fired vaporizers all carry the ASME U stamp, UL Approval (US and Canada) and the CRN mark for all Canadian Provinces. The 40/40 – 120/60 also carry the PED and CE/PED (DNV) marks.

Our **DF Series**™ vaporizer,

first patented in 1932, remains the most commonly used vaporizer in the world! It's simple, economical and easy to install. When an application lacks electricity or requires portability, **this is the ideal solution.**

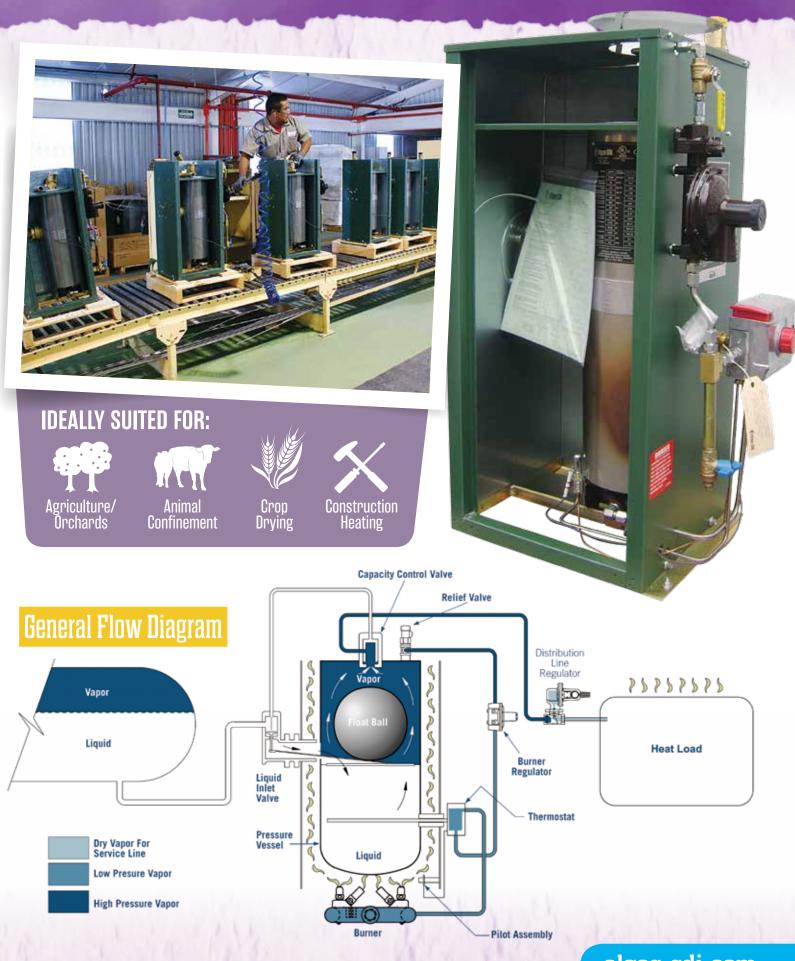
Operational Overview

By design, **DF Series direct fired** vaporizers apply heat directly to a pressure vessel containing liquid LPG. The heating process induces vaporization, while consuming a small amount of the vapor generated. DF Series vaporizers ensure a continuous vapor supply to your application.

Algas-SDI vaporizers are built tough. A rugged heavy gauge metal enclosure with powder coat applied over zinc plating protects against harsh environments. The stainless steel exhaust flue and stainless steel tubing eliminate corrosion and extend service life. The stainless steel tubing also minimizes potential clogging of the vaporizer's temperature controller and burner orifices.

Access to the vaporizer internals is provided via a ¹latch-less reliable door panel. The design allows easy removal of the burner if required. Our domed exhaust top combined with our unique flue collar design, prevents water rain infiltration to the burner. **Algas-SDI** provides an automatic 9VDC re-ignitor as standard. When service requires replacement of the re-ignitor, spade connectors make the field change simple. Removal of the 9VDC battery allows the end user to disable the re-ignitor.

¹ Latch-less doors are provided in Models 40/40 thru 120/60



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DF Series[®] Specifications

Vaporization Type:	Direct Fired / Feed-out							
Electrical Data:	None Required							
Model Number:	40/40	80/40	120/60	160H	320H	480H	640H	800H
¹ Design Pressure	290 PSIG / 20.0 Barg							
Relief Valve Set Point	< 250 PSIG / 17.2 Barg >							
Hydrostatic Pressure	435 PSIG / 29.9 Barg							
Vaporizer Approvals:								
ASME, UL (US and Canada)	•	•	•	•	•	•	•	•
CE, PED (DNV)	•	•	•					
Liquid Inlet (FNPT)	3⁄4"	3⁄4"	3⁄4"	3⁄4"	2"	2"	2"	2"
Vapor Outlet (FNPT)	1"	1"	1"	1"	2"	2"	2"	2"
Vaporization Capacity:								
Kg/h	80	160	240	320	640	960	1280	1535
[Nominal] ² US Gal/h	40	80	120	160	320	480	640	800
MMBTU/h	3.6	7.2	10.9	14.6	29.1	43.7	58.2	72.8
Burner Input:	·			·				
(,000) Kcal/h	13.0	25.9	38.8	45.4	90.8	136.2	181.6	227.6
(,000) BTU/h	51.3	102.7	154.1	180.0	360.0	540.0	720.0	900.0
Burner Ignition:	9vdc Re-ignitor standard on all units							
Shipping Weight:	170 lbs 78 kg	250 lbs 113 kg	275 lbs 125 kg	450 lbs 205 kg	1050 lbs 477 kg	1490 lbs 676 kg	1910 lbs 867 kg	2360 lbs 1071 kg
Shipping Dimensions:								
Length	21" 534 mm	21" 534 mm	21" 534 mm	36" 915 mm	43" 1092 mm	43" 1092 mm	86" 2184 mm	43" 1092 mm
Width	22" 559 mm	35" 889 mm	35" 889 mm	36" 915 mm	48" 1219 mm	68" 1727 mm	39" 991 mm	108" 2743 mm
Height	42" 1067 mm	42" 1067 mm	52" 1321 mm	69" 1752 mm	72" 1829 mm	72" 1827 mm	72" 1829 mm	76" 1931 mm



Optional Accessories:

• Economy Operation Kit

· Filtaire for Heavy Ends

Relief Valve "Pipe Away" Adapter

Auto Ignition Kit–110VAC

¹ Max Allowable Working Pressure (MAWP)

² Vaporizer capacity shown as nominal. Actual capacity is affected by LPG composition and pressure.

Algas-SDI developed its first vaporizer in 1932. Over eighty years later, we still lead the market in quality, innovation and **commitment to purpose**. Our products allow businesses located off the gas grid or under curtailment, to operate. We eliminate downtime ensuring workers can work and goods and services can flow to market.



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DF Series[™] is a Trademark of Algas-SDI. LLC.